Product Guide

Hydraulic Cartridge Valves Manifold Systems Electronic Controls



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www.hydraforce.com



With a unique blend of customized design solutions and superior product performance, HydraForce is leading the way in manufacturing the highest quality hydraulic cartridge valves, manifolds and electro-hydraulic controls.

Multifunction Valves

HydraForce multifunction valves incorporate two or more hydraulic functions in a single valve, allowing the design of a lighter, more compact valve package.

Our Vision

To be an independent provider of innovative technical solutions that can change the world

Our Mission

To create world wide customer delight by providing the highest quality products and the most responsive customer support in the world at a globally competitive cost

While custom design solutions are our specialty, HydraForce also provides many standard products. This Product Guide is a quick reference to the products available from HydraForce and its 120 stocking distributors. If you don't see what you need, contact HydraForce or your distributor for application support.

Hydraulic Cartridge Valves

HydraForce is the largest manufacturer of cartridge-style hydraulic valves in the world with a range of products that encompasses flow, directional and pressure controls, solenoid and electroproportional options. Standard valves are grouped by category, with ISO graphic symbols, flow, and pressure ratings.



HyPerformance[™] Valves

Designed for pressures up to 350 bar (5075 psi), HyPerformance or H-series valves meet more rigorous performance testing standards than standard models.



High Quality, Precision Manufacturing

HydraForce uses the most advanced equipment and processes for machining, assembly, and product testing. By maintaining precise control of the fit and clearances in critical valve subassemblies, HydraForce is able to create high quality products that perform consistently. Precise procedures and state-ofthe-art assembly equipment enable HydraForce to meet critical tolerances for more efficient hydraulic circuits. Our equipment includes the following:

- Automated honing/bore-sizing equipment to 0.00005 tolerances
- Automated parts cleaning and assembly equipment

Product Qualification

HydraForce's product qualification policy includes fatigue and pressure testing to NFPA T2.6.1. Standard products are tested for at least one-million cycle capability. Other qualification testing can be done to meet specific customer requirements.



Manifold Systems

Optimizing the performance of your machine starts with creative hydraulic integrated circuits. Our design staff will collaborate with you and verify your design prior to manufacturing a prototype. Then we'll make any necessary refinements and engineer your product to meet your exact specifications. With proprietary innovations like our i-Design manifold tool, designing your hydraulic control schematic is easier than ever. The result is a performance- and configurationoptimized hydraulic solution that is designed exclusively for you.

Every HydraForce manifold is hydraulic function tested to a documented customer or productspecific test procedure. Manifolds produced at our U.S., U.K., and China facilities conform to the requirements of the ISO 9001 Certified Standard. HydraForce will mount customer specified fittings or other components not of our manufacture on request.

HydraForce can provide the following options for your custom hydraulic control system manifold:

- Steel, aluminum, cast or ductile iron manifold blocks
- · Anodized or zinc plating for protection in severe environments
- Industry-common valve cavities
- · Fittings, CETOP valves, and accessory components available
- "FastTrak" service for guick delivery of a working prototype
- i-Design hydraulic system design software available free of charge to qualified users

info.hydraforce.com/downloadi-design



Electronic Controls

HydraForce is pleased to offer a full line of electronic vehicle control products integrating engine, transmission, and other machine functions into a common J1939 or ISO 11783 CAN data link control circuit.

These systems consist of rugged, field-proven components suitable for heavy-duty operating conditions. PWM digital signal logic maximizes efficiency, response, and signal integrity under harsh environmental conditions. Reliability has been proven through extensive testing, as well as years of real-world application experience.

This is a complete line of the most rugged, heavy-duty vehicle machine controllers, monitors, displays, and electrical connectors for motion control and integrated machine control applications in mobile, off-highway and material handling equipment.

www.hydraforce.com/electronics

- · Reliable operation in the most demanding mobile equipment applications
- Operating temperatures from -40 to 85 °C (-40 to 185 °F)
- · Chemical splash immunity
- Moisture resistance to IP67 specifications
- Fully resistant to EMI/RFI
- Vibration resistant to 8 G_{rms} (random) 24-200 Hz, 3-axis



INTEGR8

As an industry leader, HydraForce offers a unique series of innovative engineered hydraulic control solutions called INTEGR8. These solutions are designed to save engineering time and maximize efficiency. Specifically, they take the guesswork out for the most common hydraulic functions by providing engineered circuits featuring the best valve configurations. Now i-Design features a built-in library of INTEGR8 circuits to accelerate the design process.

All INTEGR8 circuits are 100% logic and function tested.

At HydraForce we believe that better performance comes from working together.



Our engineers and field representatives work with you to design your hydraulic control system. When you work with HydraForce, you can select from the broadest product range in the industry.

All HydraForce products meet global quality standards including ISO 9001, QS 9000. Every cartridge valve, manifold, and electrohydraulic control goes through rigorous testing and inspection to perform beyond industry standards.



Contact us for additional product information:

US:	+1-847-793-2000
UK:	+44-121-333-1800
China:	+86-519-6988-1200



HydraForce Electronic Control Units

HydraForce offers a line of general-purpose CoDeSys[™] programmable controllers that work well as stand-alone controllers or integrate with other CAN networked devices. These controllers are designed to withstand the environmental demands of mobile off-highway equipment applications. They feature flexible input and output configuration.

HydraForce Electronic Valve Drivers

HydraForce electronic valve drivers are available for a variety of electrohydraulic machine control functions. Whether you need simple closed-loop speed control, a fan control, or lift/lower, extend/retract, and dump controls, there is a HydraForce ExDR valve driver for your application. Vigorously tested and durable enough for mobile applications, and with SAE J1939 and CAN Open networking, these drivers fit into any system architecture.

Firmware Personalities

The ExDR drivers are available in multiple specialized personalities. These preprogrammed firmware choices are fully configurable using HF-Impulse, a free utility available for download from the HydraForce electronics portal.

- EVDR General 1 or 2 coil proportional valve driver
- ETDR Time-based driver useful for shift/clutch controls
- EFDR Fan speed control with reversing feature
- ECDR Fully configurable with user-developed function diagram built from preprogrammed and tested function blocks

ExDR-0101A

This single I/O driver features on-coil mounting, flexible input choices, and is configurable with the easy-to-use HF-Impulse software available for free download. It supports serial communication for configuration only. Personalities include EVDR/ETDR.

ExDR-0201A

With SAE J1939 and CAN Open networking capabilities, this proportional hydraulic valve driver accepts inputs from virtually any analog or CAN-capable input device. It provides closed-loop control of one or two proportional solenoids, and mounts on the coil with an integrated DT06-2S Deutsch[™] connector. Personalities include EVDR/EFDR/ECDR.

ECDR-0203A

The ECDR-0203A features SAE J1939 and CAN Open networking capabilities, closed-loop control of one or two proportional solenoids, and three configurable analog or digital inputs. The ECDR firmware personality allows the user to build complex control schemes using preprogrammed and tested function blocks in a simple logic diagram.

ECDR-0506A

Like the ECDR-0203A, the ECDR-0506A also features SAE J1939 and CAN Open networking capabilities, and the ECDR firmware personality. The I/O includes four closed-loop and one open-loop solenoid control, and up to six configurable analog or digital inputs.

Displays

HydraForce offers operator display/input devices. These rugged units are programmable operator panels specifically designed for use with hydraulically powered mobile equipment. They offer the operator convenient and state-of-the-art control of hydraulic functions. The 4.3 or 7 inch (109/177 mm) displays feature 8 or 12 programmable soft keys, three hard keys, video input, programming tool, and CAN communications.

ECBP Electronic CAN Button Panels

HydraForce ECBP panels are CAN capable input devices that really simplify your vehicle control wiring. A handsome addition to any cab or control panel, these units feature 16 color LED lighting, momentary/on-off/on-off-on cam configurable action, and available custom etching. Banks of four through eight buttons are possible. HF-Impulse supports operation and configuration of the ECBP panels.

Sensors and Accessories

HydraForce extends machine system integration with pressure and temperature sensors, and all connectors and accessories necessary build complete machine control systems. HydraForce sensors allow machines to respond optimally to changing operating conditions of the system.

HF-Impulse Software

Available for free download from the HydraForce electronics portal, HF-Impulse is a complete support and configuration tool for HydraForce electronic products. Using this custom software, you can set operating parameters, update firmware, service deployed equipment, or build complex logic schemes without writing a single line of code. HF-Impulse is continually updated to support the growing line of HydraForce electronics.

Electronics

HydraForce	electronic	control	units
Itom no	Mode	a l	

nem no.	Wouer	input/output	GAN
4000350	ECU-0809	8/9	Yes
4000352	ECU-2415	24/15	Yes
4000356	ECU-2820	28/20	Yes
4000343	ECU-3233A (1 MB RAM)	32/33	Yes
4000344	ECU-3233B (3 MB RAM)	32/33	Yes

Innut/Outnut

CAN

Drivers and controllers

ltem no.	Model	Input/Output	CAN
4204800	EVDR-0101A	1/1	No
4204810	ETDR-0101A	1/1	No
4204700	EVDR-0201A	2/1	Yes
4204710	EFDR-0201A	2/1	Yes
4204740	ECDR-0201A	2/1	Yes
4208230	ECDR-0203A	2/3	Yes
4208560	ECDR-0506A	5/6	Yes

Display/operator input devices

ltem no.	Model	Display size	Inputs	Outputs
4000401	A3F - Touch screen	109 mm (4.3 in)	4 analog/digital 1 video	3 digital
4000400	A3S	109 mm (4.3 in)	None	None
4000408	A6F - Touch screen	177 mm (7 in)	4 analog/digital 3 video	3 digital
4000407	A6S	177 mm (7 in)	1 video	None

ECBP electro	onic CAN button panels	
Item no.	Description	
4000384	ECBP-4, 4-Button CAN Rocker Switch Panel	
4000385	ECBP-5, 5-Button CAN Rocker Switch Panel	
4000386	ECBP-6, 6-Button CAN Rocker Switch Panel	
4000387	ECBP-7, 7-Button CAN Rocker Switch Panel	
4000388	ECBP-8, 8-Button CAN Rocker Switch Panel	

Heavy-duty pressure sensors

Item no.	Voltage	Pressure rating
4000650	5 Vdc	0 to 34 bar (500 psi)
4000651	5 Vdc	0 to 103 bar (1500 psi)
4000652	5 Vdc	0 to 207 bar (3000 psi)
4000653	5 Vdc	0 to 345 bar (5000 psi)
4000654	5 Vdc	0 to 414 bar (6000 psi)
4000655	9 to 36 Vdc	0 to 34 bar (500 psi)
4000656	9 to 36 Vdc	0 to 103 bar (1500 psi)
4000657	9 to 36 Vdc	0 to 207 bar (3000 psi)
4000658	9 to 36 Vdc	0 to 345 bar (5000 psi)
4000659	9 to 36 Vdc	0 to 414 bar (6000 psi)

Thermistor temperature sensors			
ltem no.	Model	Temp range	Output signal
4206200	ERT-120	-40 to 150 °C (-40 to 300 °F)	436 to 5428 Ω

Refer to the HydraForce catalog for additional information and specifications. Complete technical information, including user manuals, are available on the HydraForce electronics portal at <u>www.hydraforce.com/electronics</u>.

Next Generation (G3) Cartridge Valves

HydraForce has a complete range of control solutions for pilot control, diesel engine and powertrain systems, and transmissions. Fuel efficiency and emissions standards continue to drive the demand for more efficient, reliable powertrain systems. HydraForce meets the demand by providing the next generation of precise, customizable controls.

- · Optimized actuator magnetic force
- · Low current draw
- Zinc-nickel plated
- Maximized flow capacity
- IP69K ingress protection
- Low hysteresis
- Top-mounted connectors

G3 Valves Solenoid valve, (T 2-position, 3-way, drop-in Model EHPR98-G33 Pressure Flow Model bar (psi) lpm (gpm) SV98-G38 45 (650) 30 (8) Solenoid valve. (2)2-position, 3-way, drop-in Model EHPR98-G35 Pressure Flow Model lpm (gpm) bar (psi) SV90-G39 45 (650) 30 (8) **Proportional pressure** reducing/relieving valve, drop-in Solenoid valve, 2-position, 4-way, drop-in Mod Pressure Flow EHP Model bar (psi) lpm (gpm) SV90-G40R 45 (650) 30 (8)

Proportional pressure reducing/relieving valve, drop-in

Proportional pressure reducing/relieving valve, drop-in

45 (650)	4 (1)

Flow

lpm (gpm)

Pressure

bar (psi)

Pressure

bar (psi)

45 (650)

Flow	
lpm (gpm)	
6 (2)	

Model TS98-G21

Model

TS90-G34

TS92-G34

Proportional pressure

relief valve, drop-in

valve, drop-in	5	

Proportional pressure

reducing/relieving

Pressure bar (psi)	Flow Ipm (gpm)
35 (500)	34 (9)
35 (500)	60 (16)

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Pressure bar (psi)	Flow Ipm (gpm)
83 (1200)	6 (1.5)

del	bar (psi)	lpm (gpm)
PR98-G37	45 (650)	18 (5)

Proportional pressure reducing/relieving valve, drop-in



Model	Pressure bar (psi)	Flow Ipm (gpm)
EHPR98-G38	35 (500)	30 (8)



MultifunctionValves

HydraForce multifunction valves incorporate two or more functions into a single valve, allowing for the design of a lighter, more compact valve package. Multifunction valves reduce manifold size, number of ports, and machining costs, while increasing flow passage efficiency. The result is more responsive machine performance and efficient use of available horsepower.

- · Directional valves with isolated load-sense checks
- · Solenoid valves with internal flow checks
- · Solenoid valves with Integrated pressure relief
- · Proportional flow controls with integrated pressure compensation
- · Logic elements with built-in relief
- · Logic elements with flow regulation
- · Flow controls with adjustable pressure relief



Multifunction Valves

Solenoid valve, poppet type, normally closed, load sense port US Pat. 7,921,880

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Model	Pressure bar (psi)	Flow Ipm (gpm)
SVCL10-30	240 (3500)	57 (15)

Solenoid valve, poppet type, normally open, load sense port	
US Pat. 7,921,880	Z

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Model	Pressure bar (psi)	Flow Ipm (gpm)
SVCL10-32	250 (3625)	57 (15)

Solenoid valve, poppet
type, normally closed,
internal outlet flow
check

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Flow

23 (6)

lpm (gpm)

Pressure

bar (psi)

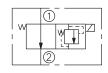
Pressure

bar (psi)

207 (3000)

207 (3000)

Solenoid valve, normally open, integral pressure relief US Pat. 7,137,406



Model	Pressure bar (psi)	Flow Ipm (gpm)
SVRV10-26	297 (4300)	76 (20)
SVRV12-26F	297 (4300)	189 (50)

Solenoid valve, poppet type, normally open, internal outlet flow

check

Model SVCV08-21

Model

SVCV08-20



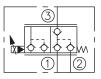
Flow

23 (6)

lpm (gpm)

control, normally closed, isolated load sense port US Pat. 7,921,880

Proportional flow



Model	Pressure bar (psi)	Flow Ipm (gpm)
SPCL10-30	250 (3625)	57 (15)
SPCL16-30	250 (3625)	152 (40)

MultifunctionValves

Proportional flow control, normally closed, load sense port US Pat. 7,921,880	ŬX 🗖	3 	Logic element with flow regulator			Dual PO check with adjustable flow control		
Model	Pressure bar (psi)	Flow Ipm (gpm)	Model	Pressure bar (psi)	Flow Ipm (gpm)			T 3
SPCL10-32	250 (3625)	57 (15)	EPFR58-35	345 (5000)	38 (10)			<u> </u>
SPCL16-32 Proportional directional	250 (3625)	152 (40)	EPFR50-S35 EPFR52-S35 EPFR16-S35	345 (5000) 345 (5000) 240 (3500)	76 (20) 151 (40) 189 (50)	Model DCFC08-40	Pressure bar (psi) 207 (3000)	Flow Ipm (gpi 19 (5)
valve, 2-position, 4-way, normally closed, isolated load sense port US Pat. 7,921,880			Flow control with adjustable pressure relief	[3]				
Model	Pressure bar (psi)	Flow Ipm (gpm)	US Pat. 7,063,100					
SPCL10-40	250 (3625)	132 (35)						
SPCL16-40	250 (3625)	152 (40)						
Proportional flow control valve with integral compensator US Pat. 7,261,030			Model FRRV10-41F FRRV12-41F Relief valve, direct acting with anti- cavitation check	Pressure bar (psi) 207 (3000) 207 (3000)	Flow Ipm (gpm) 38 (10) 76 (20)			
Model	Pressure bar (psi)	Flow Ipm (gpm)						
HSPEC10-30A	350 (5075)	35 (9)	Model	Pressure bar (psi)	Flow Ipm (gpm)			
HSPEC12-30A HSPEC16-30	350 (5075) 350 (5075)	70 (18)	RVCV56-20	420 (6100)	175 (46)			
Proportional flow control valve with integral compensator US Pat. 7,261,030			Check, pilot to open, integrated thermal relief					
			Model PC10-38	Pressure bar (psi) 240 (3500)	Flow Ipm (gpm) 45 (12)			
Model	Pressure bar (psi)	Flow Ipm (gpm)						
HSPEC10-34	350 (5075)	34 (9)						
HSPEC12-34	350 (5075) 350 (5075)	61 (16)						
	(221.2)	1 - 7						

Flow Ipm (gpm)



- Continuous-duty coils with a wide range of voltages, terminations, and diode options
- Designed for mobile operating environments including low voltage, high and low temperatures, and exposed environmental conditions
- Industry common cavity sizes -07, -08, -10, -12, -16, -20, as well as drop-in-style construction
- · Series E water/weather-resistant coils with integral connectors rated up to IP69K
- · Manual override option on most models
- · Integral position sensors available on some models

Solenoid valve, poppet

type, normally closed,

bidirectional

* available with

position sensor

Solenoid Valves

Solenoid valve, piloted poppet type, normally closed



2

(1)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SF08-20	345 (5000)	19 (5)

Solenoid valve, poppet type, normally closed

* available with position sensor

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-20	207 (3000)	23 (6)
SV08-20J	207 (3000)	23 (6)
HSV10-20	350 (5075)	76 (20)
SV10-20, SV10-P20A*	240 (3500)	57 (15)
HSV12-20	350 (5075)	114 (30)
SV12-20, SV12-P20A*	240 (3500)	114 (30)
SV16-20	240 (3500)	95 (25)

Solenoid valve, poppet
type, normally closed,
integral position sensor



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV58-P20A	345 (5000)	19 (5)

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Model SF08-21

Solenoid valve, poppet type, normally open

Solenoid valve, piloted

poppet type, normally

* available with position sensor

Model	Pressure bar (psi)
MOUGI	nai (hei)
SV08-21	207 (3000)
HSV10-21	350 (5075)
SV10-21, SV10-P21A*	207 (3000)
SV12-21, SV12-P21A*	240 (3500)
HSV12-21	350 (5075)
SV16-21	207 (3000)

Solenoid valve, piloted poppet type, normally closed, bidirectional

Model SF08-22 SF20-22



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lpm (gpm)

Flow

30 (8)

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(1)

68 (18)

114 (30)

114 (30)

132 (35)

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Pressure	Flow	
bar (psi)	lpm (gpm)	Model
345 (5000)	23 (6)	SF08-23
345 (5000)	303 (80)	0100 20



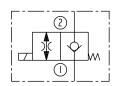
Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-22	207 (3000)	27 (7)
HSV10-22	350 (5075)	76 (20)
SV10-22, SV10-P22A*	240 (3500)	57 (15)
HSV12-22	350 (5075)	114 (30)
SV12-22, SV12-P22A*	240 (3500)	114 (30)
SV16-22, SV16-P22A*	240 (3500)	151 (40)

Solenoid valve, needle type, normally closed

Solenoid valve, piloted

poppet type, normally

open, bidirectional



lodel	Pressure bar (psi)	Flow Ipm (gpm)
L08-22	207 (3000)	1.5 (0.4)

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Model	Pressure bar (psi)	Flow Ipm (gpm)
SF08-23	345 (5000)	30 (8)
SF20-23	345 (5000)	303 (80)

Flow lpm (gpm) 30 (8) 76 (20)

Pressure

bar (psi)

345 (5000)

2

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Solenoid valve, poppet type, normally open, bidirectional

* available with position sensor

Model

SV08-24

HSV10-24

SV10-24

SV12-24

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-23	207 (3000)	30 (8)
HSV10-23	350 (5075)	76 (20)
SV10-23, SV10-P23A*	207 (3000)	68 (18)
HSV12-23	350 (5075)	114 (30)
SV12-23, SV12-P23A*	240 (3500)	114 (30)
SV16-23	207 (3000)	132 (35)

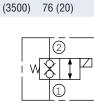
Solenoid valve, spool type, normally closed, bidirectional

Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	17 (4)
350 (5075)	30 (8)
207 (3000)	38 (10)
240 (3500)	76 (20)

Solenoid valve, spool type, normally open, bidirectional

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-25	207 (3000)	10 (3)
HSV10-25	350 (5075)	30 (8)
SV10-25	207 (3000)	22 (6)
SV12-25	240 (3500)	76 (20)

Solenoid valve, blocking, normally closed, low flow



del	Pressure bar (psi)	Flow Ipm (gpm)
08-26	207 (3000)	1.9 (0.5)
38-26	207 (3000)	3.4 (0.9)

Solenoid valve, blocking, normally closed, bidirectional

Model

SV08-28

HSV10-28

SV10-28

HSV12-28

SV12-28

SV38-28

Model

HSV10-29

SV10-29

HSV12-29

SV12-29

Model

SV08-30

SV38-30

SV58-30

Model

SV07-31

SV08-31

SV10-31

SV12-31

Solenoid valve,

2-position, 3-way

Solenoid valve,

2-position, 3-way

Solenoid valve, poppet

type, normally open



Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	11 (3)
350 (5075)	76 (20)
240 (3500)	76 (20)
350 (5075)	114 (30)
240 (3500)	114 (30)
207 (3000)	19 (5)

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Pressure bar (psi)	Flow Ipm (gpm)
350 (5075)	76 (20)
240 (3500)	76 (20)
350 (5075)	114 (30)
240 (3500)	114 (30)

Pressure

bar (psi)

207 (3000)

207 (3000)

207 (3000)

240 (3500)

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Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	15 (4)
207 (3000)	18 (5)
345 (5000)	15 (4)

Flow

6 (2)

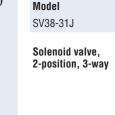
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22 (6)

60 (16)

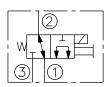
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lpm (gpm)



Solenoid valve,

2-position, 3-way



Pressure Flow bar (psi) lpm (gpm) 207 (3000) 11 (3)

Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-33	207 (3000)	11 (3)
SV12-33	240 (3500)	60 (16)

Solenoid valve, 2-position, 3-way



Model SV10-33 Pressure Flow bar (psi) Ipm (gpm) 19 (5) 207 (3000)

Solenoid valve, 2-position, 3-way



Flow

13 (3)

23 (6)

60 (16)

lpm (gpm)

Model	Pressure bar (psi)
SV07-34	207 (3000)
SV10-34	207 (3000)
SV12-34	240 (3500)

Solenoid valve, 2-position, 3-way



M	Pressure	Flow
Model	bar (psi)	lpm (gpm)
SV07-35	207 (3000)	11 (3)
SV08-35	207 (3000)	11 (3)

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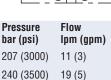
SV3

Solenoid valve, poppet type, normally closed, internally piloted, high flow		Solenoid directional valve, 2-position, 4-way, drop-in		Solenoid directional valve, 2-position, 4-way	
Model SV38-38	Pressure bar (psi)Flow Ipm (gpm)207 (3000)11 (3)	Model SV98-T40	Pressure bar (psi)Flow Ipm (gpm)30 (435)30 (8)	Model SV08-43 SV10-43	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 11 (3) 207 (3000) 22 (6)
Solenoid valve, 2-position, 3-way, drop-in		Solenoid directional valve, 2-position, 4-way, normally closed		Solenoid directional valve, 2-position, 4-way	
Model SV98-T39	Pressure Flow bar (psi) lpm (gpm) 45 (650) 30 (8)	Model	Pressure Flow bar (psi) lpm (gpm)		Pressure Flow
	40 (000) - 50 (0)	SV08-41 SV10-41	207 (3000) 13 (3) 207 (3000) 26 (7)	Model SV08-44	bar (psi) lpm (gpm) 207 (3000) 11 (3)
Solenoid directional valve, 2-position,	$2\overline{4}$	SV58-41	345 (5000) 26 (7)	SV10-44	207 (3000) 22 (6)
4-way, open transition * available with position sensor	Pressure Flow	Solenoid directional valve, 2-position, 4-way, normally closed		Solenoid valve, 4-way, 2-position, spool type	
Model	bar (psi) Ipm (gpm)		3 1		[3] [0]
SV08-40 SV10-40, SV10-P40*	207 (3000) 11 (3) 207 (3000) 23 (6)	Model	Pressure Flow	Model	Pressure Flow bar (psi) Ipm (gpm)
SV58-40	345 (5000) 11 (3)	SV12-41	bar (psi) Ipm (gpm) 240 (3500) 60 (16)	HSV10-44R	350 (5075) 23 (6)
Solenoid directional valve, 2-position, 4-way, closed transition * available with position sensor		Solenoid directional valve, 2-position, 4-way		Solenoid directional valve, 2-position, 4-way	
Model SV10-40A, SV10-P40A*	Pressure bar (psi)Flow Ipm (gpm)207 (3000)38 (10)	Model SV08-42	Pressure bar (psi)Flow Ipm (gpm)207 (3000)11 (3)	Model SV08-45	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 11 (3)
Solenoid directional		SV10-42	207 (3000) 23 (6)	Solenoid directional	
valve, 2-position, 4-way, open transition		Solenoid directional valve, 2-position, 4-way		valve, 2-position, 4-way	
Model	Pressure Flow bar (psi) lpm (gpm)		Pressure Flow	Model	Pressure Flow bar (psi) Ipm (gpm)
HSV10-40R	350 (5075) 23 (6)	Model	bar (psi) Ipm (gpm)	SV08-46	207 (3000) 11 (3)
SV12-40R	240 (3500) 60 (16)	SV12-42	240 (3500) 60 (16)		

Solenoid directional valve, 3-position, 4-way, tandem center

Model SV08-47A SV10-47A

Solenoid directional valve, 3-position, 4-way, open center

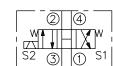


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<u>S1</u>

(4)

S2 1



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-47B	207 (3000)	11 (3)
SV10-47B	240 (3500)	23 (6)
Solenoid directional		<u>പെര്</u> –

S2

Flow

11 (3)

38 (10)

23 (6)

57 (15)

S1

lpm (gpm)

Pressure

bar (psi)

207 (3000)

350 (5075)

240 (3500)

350 (5075)

Sole valve, 3-position, 4-way, closed center

Model
SV08-47C
HSV10-47C
SV10-47C
HSV12-47C

Solenoid directional valve, 3-position 4-way, motor ce

Model

SV08-47D HSV10-47

SV10-47D

n, nter		2) -]- 3)]W S1
	Pressure bar (psi)		ow m (gp	m)
	007 (0000)		(0)	

	bai (psi)	ihiii (Ahii
	207 (3000)	11 (3)
D	350 (5075)	34 (9)
	240 (3500)	23 (6)

Solenoid directional valve, 3-position, 4-way



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-47E	207 (3000)	11 (3)
SV10-47E	250 (3625)	30 (8)

Solenoid directional valve, 3-position, 5-way, closed center, load sense port

Solenoid directional valve, 3-position,

5-way, motor center,

Solenoid directional

valve, 3-position, 5-way, closed center,

brake release port

Solenoid directional

5-way, motor center, brake release port

Solenoid directional valve, 3-position, 5-way, motor center, power beyond port

valve, 3-position,

load sense port

Model

Model

Model

Model

Model

6-way

Model SV12-60

SV10-59D

Solenoid selector

valve, 2-position,

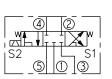
SV08-58D

SV10-58D

SV08-58C SV10-58C

SV10-57D

SV10-57C



Flow

20 (5)

lpm (gpm)

Solenoid selector valve, 2-position, 6-way

65 3 ſ

Model SV80-61

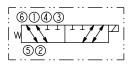
Pressure	Flow
bar (psi)	lpm (gpm)
207 (3000)	8 (2)

207

S2	5 0 3 ^{S1}
Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	13 (3)
250 (3625)	30 (8)
Pressure bar (psi)	Flow Ipm (gpm)
240 (3500)	13 (4)
250 (3625)	30 (8)

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			<u>B</u> :
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Pressure Flow bar (psi) lpm (gpm) 207 (3000) 15 (4)



Pressure	Flow	
oar (psi)	lpm (gpm)	
240 (3500)	45 (12)	

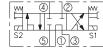
Pressure Flow bar (psi) lpm (gpm) 250 (3625) 20 (5)

Pressure

bar (psi)

250 (3625)

S2



250 (3625)	30 (8)

Electro-proportional Valves



1

Flow

22 (6)

30 (8)

53 (14)

68 (18)

84 (22)

100 (26)

265 (70)

265 (70)

<u>`1`</u>

lpm (gpm)

Electro-proportional Valves

Pressure

bar (psi)

207 (3000)

207 (3000)

350 (5075)

250 (3625)

350 (5075)

250 (3625)

350 (5075)

250 (3625)

Proportional flow control, poppet type, normally closed

Мс	odel	
SP	08-20	
SP	208-20A	
HS	SP10-20	
SP	210-20	
HS	SP12-20	
SP	12-20	
HS	SP16-20	
SP	216-20	

Proportional flow control, poppet type, normally open

	Pressure	Flow
Model	bar (psi)	lpm (gpm
SP08-21	207 (3000)	23 (6)
HSP10-21	350 (5075)	53 (14)
SP10-21	250 (3625)	61 (16)
SP12-21	250 (3625)	200 (53)
HSP16-21	350 (5075)	95 (25)
SP16-21	250 (3625)	265 (70)

Proportional flow control, poppet type, normally closed, bidirectional

Model

SP08-22

Proportional flow

normally closed,

bidirectional

Model

HSP08-24

SP08-24

SP10-24

control, spool type,



piloting valves

HSP valves

Proportional directional control, 3-position, 4-way, motor center

Designed for reliability in mobile machinery applications

Industry common cavity sizes enable interchangeability

Drop-in style, sealed, proportional clutch actuation, and

Series E water/weather-resistant coils with integral

· Patented high strength solenoid tube for all 3-position

Hardened precision spools and cages for long life

and exposed environmental conditions · Excellent linearity and low hysteresis

with non-proportional valves

connectors rated up to IP69K

— -	2	(4)
S2	3	① S1

Flow

11 (3)

35 (9)

22 (6)

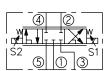
56 (15)

8 (2)

lpm (gpm)

Model
SP08-47D
*HSP10-47D
SP10-47D
*HSP12-47D
SP08-47DL

Proportional directional valve, 3-position, 5-way, closed center, load sense port



Model	Pressure bar (psi)	Flow lpm (gpm)
SP10-57C	250 (3625)	23 (6)

Pressure

bar (psi)

240 (3500)

350 (5075)

207 (3000)

350 (5075)

240 (3500)

Proportional directional valve, 3-position, 5-way, motor center, load sense port

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	Pressure	Flow
Model	bar (psi)	lpm (gpm)
SP10-57D	250 (3625)	23 (6)
SP08-57D	240 (3500)	10 (3)

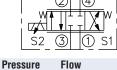
Pressure	Flow		
bar (psi)	Ipm (gpm)		
207 (3000)	30 (8)		

 	<u></u>	

Pressure bar (psi)	Flow Ipm (gpm)
350 (5075)	19 (5)
207 (3000)	11 (3)
207 (3000)	27 (7)

Proportional directional control, 3-position, 4-way, closed center

	\sum	6	Ð		
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lpm (gpm) 11 (3)

33 (9)

22 (6)

56 (15) 8 (2)

uar (psi)	ipm (gpm)	Model	bar (psi)
207 (3000)	23 (6)	SP08-47C	240 (3500)
350 (5075)	53 (14)	*HSP10-47C	350 (5075)
250 (3625)	61 (16)	SP10-47C	248 (3600)
250 (3625)	200 (53)	*HSP12-47C	350 (5075)
350 (5075)	95 (25)	SP08-47CL	240 (3500)
250 (3625)	265 (70)		

* US Pat. 8,253,063

Electro-proportional Valves

Proportional directional valve, 3-position, 5-way, closed center, brake release port		Proportional flow control, normally closed, priority bypass		Proportional flow control, normally open	
Model SP10-58C	Pressure bar (psi)Flow Ipm (gpm)250 (3625)23 (6)		Pressure Flow	Model PV70-35	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 30 (8)
Proportional directional valve, 3-position, 5-way, motor center, load sense port, brake release Model	A S2 S2 S1 S1 S1 S1 S1 S1 S1 S1 S1 S1 S1 S1 S1	Model PV08-30 HPV12-30 HPV16-30 PV70-30 PV72-30 PV76-30A	bar (psi) lpm (gpm) 240 (3500) 23 (6) 350 (5075) 76 (20) 350 (5075) 151 (40) 240 (3500) 30 (8) 240 (3500) 114 (30) 240 (3500) 95 (25)	PV72-35 Proportional flow regulator, normally closed	
SP10-58D SP08-58D	250 (3625) 23 (6) 240 (3500) 15 (4)	Proportional flow control, 2-stage,			
Pressure-compensated proportional flow control valve, normally closed		normally closed, priority bypass US Pat. 6,966,329		Model PFR70-33x-E PFR72-33x-L	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 30 (8) 207 (3000) 60 (16)
Model HPV12-20 PV72-20 Pressure-compensated	Pressure Flow bar (psi) lpm (gpm) 350 (5075) 68 (18) 240 (3500) 64 (17)	Model PV42-M30 Proportional flow control, normally open, priority bypass	Pressure Flow bar (psi) Ipm (gpm) 240 (3500) 190 (50)	Proportional flow regulator, normally closed, priority bypass	
proportional flow control valve, normally open		Model	Pressure Flow bar (psi) Ipm (gpm)	Model PFR70-33x-F PFR70-33x-J PFR72-33x-J	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 30 (8) 207 (3000) 30 (8) 207 (3000) 60 (16)
Model HPV12-21 PV72-21	Pressure Flow bar (psi) lpm (gpm) 350 (5075) 61 (16) 240 (3500) 56 (15)	HPV12-31 HPV16-31 PV70-31 PV72-31	350 (5075) 76 (20) 350 (5075) 151 (40) 240 (3500) 50 (13) 240 (3500) 114 (30)	Pressure compensated proportional flow control, normally closed	
Proportional flow control, normally closed		Proportional flow control, normally closed		US Pat. 6,167,906	Pressure Flow
Model	Pressure Flow bar (psi) Ipm (gpm)	Model PV70-33 PV72-33	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 30 (8) 240 (3500) 75 (20)	Model ZL70-30	bar (psi) lpm (gpm) 240 (3500) 20 (5)

* US Pat. 8,253,063

240 (3500) 170 (45)

PV16-23

Electro-proportional Valves

Proportional pressure control valve, relief, increasing pressure with current		Proportional pressure reducing/relieving valve, pilot operated, drop-in	
Model TS08-20 TS38-20 TS58-20	Pressure bar (psi) Flow Ipm (gpm) 35 (500) 4 (1) 248 (3600) 11 (3) 345 (5000) 8 (2)	Model TS98-T34 Proportional pressure	Pressure bar (psi)Flow lpm (gpm)30 (435)30 (8)
Proportional pressure control valve, relief, decreasing pressure with current		reducing/relieving valve, pilot operated	Pressure Flow
US Pat. 6,267,350	Pressure Flow	Model TS10-36	bar (psi) lpm (gpm) 240 (3500) 57 (15) 255 (4000) 100 (50)
Model TS38-21 TS58-21F	bar (psi)lpm (gpm)240 (3500)1.1 (0.3)393 (5700)1.9 (0.5)	TS12-36 Proportional pressure reducing/relieving	
Proportional pressure control valve, pilot operated, relief,		valve, pilot operated, decreasing pressure with current	Pressure Flow
increasing pressure with current	Pressure Flow	Model TS12-37F	Pressure bar (psi) Flow Ipm (gpm) 276 (4000) 190 (50)
Model TS10-26 TS12-26	Pressure Frow bar (psi) lpm (gpm) 240 (3500) 95 (25) 240 (3500) 189 (50)	Proportional pressure reducing/relieving valve	
Proportional pressure control valve, pilot operated, relief, decreasing pressure with current		Model EHPR08-33	Image: Second
Model TS08-27 TS10-27 TS12-27	Pressure bar (psi) Flow Ipm (gpm) 240 (3500) 25 (6) 275 (4000) 76 (20) 240 (3500) 186 (49)	Proportional pressure reducing/relieving valve, drop-in	
Proportional pressure reducing/relieving valve, pilot operated		Model EHPR98-T33	Pressure bar (psi)Flow Ipm (gpm)240 (3500)4 (1)
Model TS98-30	Ipm (gpm) 24 (350) 30 (8)	Proportional pressure reducing/relieving valve, drop-in	
Proportional pressure reducing/relieving valve, pilot operated		Model EHPR98-T35 EHPR98-T38 EHPR98-T38B	Pressure bar (psi)Flow Ipm (gpm)103 (1500)6 (2)240 (3500)19 (5)240 (3500)19 (5)
Model TS90-31	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 38 (10)		



Directional Valves

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Check valve

Pressure bar (psi)	Flow Ipm (gpm
240 (3500)	8 (2)
345 (5000)	8 (2)
	bar (psi) 240 (3500)

Check valve

Brake shuttle

(psi)	lpm (gpm)
) (3500)	8 (2)
5 (5000)	8 (2)
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	1(1)

Pressure bar (psi)	Flow Ipm (gpm)
240 (3500)	5 (1.5)
240 (3500)	5 (1.3)
350 (5075)	19 (5)
240 (3500)	30 (8)
350 (5075)	30 (8)
240 (3500)	75 (20)
350 (5075)	76 (20)
345 (5000)	57 (15)
240 (3500)	95 (25)
350 (5075)	95 (25)
240 (3500)	151 (40)
350 (5075)	151 (40)
240 (3500)	378 (100)
350 (5075)	303 (80)
	bar (psi) 240 (3500) 240 (3500) 350 (5075) 240 (3500) 350 (5075) 240 (3500) 345 (5000) 240 (3500) 350 (5075) 240 (3500) 350 (5075) 240 (3500)

- Industry-common cavity sizes -04, -08, -10, -12, -16, -20 and -42
- Hydraulically piloted or manually-operated directional and logic valves enable circuit flexibility and performance optimization
- Proportional, piloted 3-position, 4-way directional valves for flow rates up to 170 lpm (45 gpm)
- Hardened precision seats, spools and cages for long life and low leakage

Pilot operated check

valve, dual

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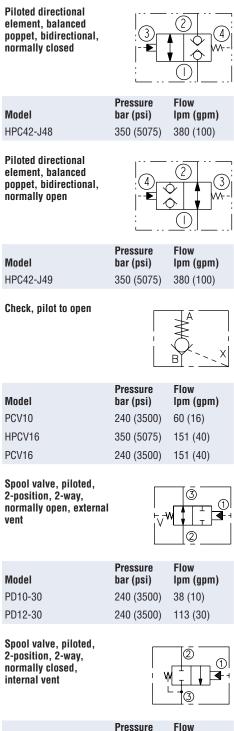
V					
Model CV08-21	Pressure bar (psi) 240 (3500)	Flow Ipm (gpm) 30 (8)	Model DC08-40	Pressure bar (psi) 240 (3500)	Flow Ipm (gpm) 19 (5)
CV08-21	240 (3500)	114 (30)	Pilot operated check	240 (0000)	13 (3)
CV10-24 Check valve	240 (3500)	57 (15)	valve, dual, optional thermal relief		
Model CV10-28	Pressure bar (psi) 240 (3500)	Flow Ipm (gpm)	Model DC10-40	Pressure bar (psi) 240 (3500)	Flow Ipm (gpm) 30 (8)
Check valve	240 (5500)		Pilot operated check valve, dual cartridges in manifold		
Model HCV16-30	Pressure bar (psi) 350 (5075)	Flow Ipm (gpm) 151 (40)	Model DCV08 HDCV16	Pressure bar (psi) 240 (3500) 350 (5075)	Flow Ipm (gpm) 30 (8) 151 (40)
Check valve			Pilot operated check valve with thermal relief, dual cartridges in manifold		
Model CVD08	Pressure bar (psi) 250 (3625)	Flow Ipm (gpm) 1.9 (0.5)	Model	Pressure bar (psi)	Flow Ipm (gpm)
CVD10	250 (3625)	1.9 (0.5)	DCV10	240 (3500)	76 (20)

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Find complete technical information and new products at www.hydraforce.com Product Guide 08/16 @ 2016 HydraForce, Inc.

Logic element, spool type, 2-position, 2-way, externally piloted		Low side (hot oil) shuttle valve, springless		Manual 2-position, 2-way valve, pull to open, spring return	
Model EP08-35 EP10-S35 EP12-S35	Pressure bar (psi) Flow Ipm (gpm) 345 (5000) 38 (10) 345 (5000) 76 (20) 345 (5000) 151 (40)	Model HS10-42 HS50-42 HS52-42	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 38 (10) 207 (3000) 38 (10) 345 (5000) 45 (12)	Model MP08-20 MP10-20	Pressure bar (psi) Flow Ipm (gpm) 207 (3000) 53 (14) 207 (3000) 57 (15)
EP16-S35 HEP16-S35 EP20-S35 HEP42-S35	240 (3500)189 (50)350 (5075)190 (50)345 (5000)379 (100)350 (5075)379 (100)	Low side (hot oil) shuttle valve		Manual 2-position, 2-way valve, pull to open, push to close	
Logic element, poppet type, 2-position, 2-way, externally piloted		Model HS50-43 HS52-43	Pressure Flow bar (psi) lpm (gpm) 345 (5000) 132 (35) 345 (5000) 113 (30)	Model MP10-21	Pressure bar (psi)Flow Ipm (gpm)207 (3000)57 (15)
Model EP10-S38 EP20-S38 HEP42-S38	Pressure bar (psi) Flow Ipm (gpm) 350 (5075) 114 (30) 240 (3500) 303 (80) 350 (5075) 284 (75)	Load shuttle, ball type, down-hole mount		Manual 2-position, 2-way valve, pull to open, with lock	
Logic element, poppet type, 2-position, 2-way, externally piloted		Model LS04-B30 HLS06-B30	Pressure bar (psi) Flow Ipm (gpm) 240 (3500) 5 (1.3) 350 (5075) 8 (2)	Model MP10-22	Pressure bar (psi)Flow Ipm (gpm)207 (3000)57 (15)
Model HEP16-S39 EP20-S39	Pressure Flow bar (psi) lpm (gpm) 350 (5075) 190 (50) 240 (3500) 285 (75)	Load shuttle, ball type		Manual 2-position, 3-way valve, pull to shift, blocked transition	
HEP42-S39 Logic element, spool type, vented	350 (5075) 284 (75)	Model HLS06-30 LS08-30	Pressure bar (psi) Flow Ipm (gpm) 350 (5075) 8 (2) 240 (3500) 19 (5)	Model MP08-30 MP58-30	Pressure bar (psi) Flow Ipm (gpm) 240 (3500) 25 (7) 345 (5000) 25 (7)
Model	Pressure Flow bar (psi) Ipm (gpm)	LS10-30 LS50-30 Load shuttle, inverted	240 (3500) 30 (8) 345 (5000) 30 (8)	Manual 2-position, 2-way valve, pull to open, spring return, vented spring	
EV58-34 EV10-S34 EV12-S34 EV16-S34	345 (5000)38 (10)345 (5000)76 (20)345 (5000)151 (40)240 (3500)189 (50)			Model MP08-34	Pressure Flow bar (psi) Ipm (gpm) 240 (3500) 38 (10)
HEV16-S34 EV20-S34 HEV42-S34	350 (5075) 190 (50) 345 (5000) 379 (100) 350 (5075) 379 (100)	Model LS10-41	Pressure bar (psi)Flow Ipm (gpm)240 (3500)15 (4)	Manual 2-position, 4-way valve, pull to shift, spring return, open transition	
Logic element, poppet type, vent to open				Model	Image: State of the state of t
Model HEV12-S38	Pressure Flow bar (psi) lpm (gpm) 350 (5075) 114 (30)			MP08-40 MP10-40	240 (3500) 12 (3) 207 (3000) 22 (6)

Manual 2-position, 4-way valve, pull to shift, spring return, closed transition		Manual rotary, 2-position, 4-way valve, blocked transition		Manual rotary, 3-position, 4-way valve, motor center	
Model MP08-41 MP10-41	Pressure bar (psi) Flow Ipm (gpm) 240 (3500) 12 (3) 207 (3000) 12 (3)	Model MR10-40	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)	Model MR10-47D	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)
Manual 2-position, 4-way valve, pull to shift, spring return, closed transition		Manual rotary, 2-position, 4-way valve, blocked transition	Image: Constraint of the second secon	Manual rotary, 3-position, 4-way valve, tandem center	
Model	ٺ Pressure Flow bar (psi) Ipm (gpm)	Model MR10-41	bar (psi) lpm (gpm) 240 (3500) 11 (3)	Model MR10-47F	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)
MP10-42 Manual 2-position, 4-way valve, pull to shift, spring return, open transition		Manual rotary, 2-position, 4-way valve, open transition, port 4 blocked		Manual rotary, 3-position, 4-way valve, motor center	
	Pressure Flow	Model MR10-43	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)	Model MR10-47G	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)
Model MP10-43 Manual rotary, 2-position, 3-way valve, blocked transition	bar (psi) lpm (gpm) 207 (3000) 12 (3)	Manual rotary, 3-position, 4-way valve, tandem center		Manual valve, push to open	
	3 1	Model MR10-47A	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)	Model MV06-20	Pressure bar (psi) Flow Ipm (gpm) 240 (3500) 115 (30)
Model MR10-31 Manual rotary, 3-position, 3-way valve, closed center	bar (psi) lpm (gpm) 240 (3500) 38 (10)	Manual rotary, 3-position, 4-way valve, open center		MV08-22 Check, pilot to open see catalog for pilot ratio	207 (3000) 38 (10)
		Model MR10-47B	Pressure bar (psi)Flow Ipm (gpm)240 (3500)11 (3)	Model	Pressure Flow bar (psi) lpm (gpm)
Model MR10-37A Manual rotary, 3-position, 3-way valve, open center	Pressure Flow bar (psi) Ipm (gpm) 240 (3500) 38 (10)	Manual rotary, 3-position, 4-way valve, closed center		PC08-30 HPC08-30 PC10-30 PC10-32	Dar (ps) pin (gpin) 240 (3500) 26 (7) 350 (5075) 30 (8) 240 (3500) 26 (7) 240 (3500) 30 (8)
	Pressure Flow	Model MR10-47C	Pressure bar (psi)Flow lpm (gpm)240 (3500)11 (3)		
Model MR10-37B	bar (psi)lpm (gpm)240 (3500)38 (10)				



Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-32	240 (3500)	38 (10)
PD12-32	240 (3500)	113 (30)

Spool valve, piloted, 2-position, 2-way, normally closed, external vent

Model	
PD10-34	
PD12-34	

Spool valve, piloted, 2-position, 2-way, normally closed, internal vent

Model PD10-35 PD12-35

Model

PD10-40

PD12-40 PD16-40

PD42-M40

Model

PD08-41

PD10-41

PD12-41

PD16-41 PD42-M41

Spool valve, piloted,

2-position, 3-way,

internal vent, open transition

Spool valve, piloted, 2-position, 3-way, external vent



Flow

38 (10)

113 (30)

lpm (gpm)

Pressure bar (psi)	Flow Ipm (gpm
240 (3500)	38 (10)
240 (3500)	113 (30)
240 (3500)	170 (45)
345 (5000)	265 (70)

Pressure bar (psi)	Flow Ipm (gpm)
241 (3500)	8 (2)
240 (3500)	45 (12)
240 (3500)	113 (30)
240 (3500)	189 (50)
345 (5000)	265 (70)

Spool valve, piloted, 2-position, 3-way, internal vent, open transition

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Flow

38 (10)

113 (30)

lpm (gpm)

Pressure

bar (psi)

240 (3500)

240 (3500)

Pressure

bar (psi)

240 (3500)

240 (3500)

Model	
PD10-42	
PD12-42	
PD16-42	
PD42-M42	

Spool valve, piloted, 2-position, normally closed

Spool valve, piloted,

2-position, normally

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Pressure bar (psi)	Flow Ipm (gpm)
240 (3500)	38 (10)
240 (3500)	113 (30)
240 (3500)	189 (50)
345 (5000)	265 (70)



Pressure bar (psi)	Flow Ipm (gpm)
240 (3500)	32 (8)
240 (3500)	113 (30)
240 (3500)	189 (50)
350 (5075)	170 (45)
350 (5075)	265 (70)



Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-45	240 (3500)	45 (12)
PD12-45	240 (3500)	113 (30)
PD16-45	240 (3500)	189 (50)
HPD16-45	350 (5075)	170 (45)
PD42-M45	345 (5000)	265 (70)
HPD42-M45	350 (5075)	265 (70)

Spool valve, piloted, 2-position, 3-way, open transition

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	Pressure bar (psi)	Flow Ipm (gpm)
PD10-50	240 (3500)	38 (10)

PD12-44 PD16-44 HPD16-44 HPD42-M44

Model

open

PD10-44

r (psi)	lpm (gpm)
0 (3500)	38 (10)
0 (3500)	113 (30)
0 (3500)	170 (45)
5 (5000)	265 (70)

Spool valve, piloted, 2-position, 3-way, open transition



Model	Pressure bar (psi)	Flow Ipm (gpm)
PD12-S50	240 (3500)	95 (25)
HPD16-S50	350 (5075)	151 (40)
PD16-S50	240 (3500)	170 (45)
PD42-S50	345 (5000)	265 (70)
HPD42-S50	350 (5075)	265 (70)

Spool valve, piloted, 2-position, 3-way

Model

PD10-51

HPD16-S51

PD16-S51

HPD42-S51

Model

Model HPD16-S60

HPD42-S60

HPD16-S52

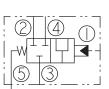
HPD42-S52

Spool valve, piloted,

2-position, 3-way

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Pressure bar (psi)	Flow Ipm (gpm)
240 (3500)	45 (12)
350 (5075)	151 (40)
240 (3500)	151 (40)
240 (3500)	246 (65)



Flow Ipm (gpm)
151 (40)
265 (70)

Spool valve, piloted, 2-poition, 4-way

, ,		
	Pressure bar (psi)	Flow Ipm (gpm)
	350 (5075)	95 (25)

350 (5075) 189 (50)

Spool valve, piloted, 2-position, 4-way, open transition

Model

Model

HPD42-S61

HPD16-S61

transition

Model

Model PD10-S62 HPD42-S62 HPD16-S62

PD12-S61N

PD16-S61N

Spool valve, piloted, 2-position, 4-way

Spool valve, piloted,

2-position, 4-way, open

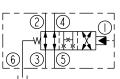
PD12-S60N

PD16-S60N

PD42-S60N

Spool valve, piloted,

2-position, 4-way



Spool valve, piloted, 2-position, 4-way

6

Flow

lpm (gpm)

151 (40)

189 (50)

152 (40)

Pressure

bar (psi)

240 (3500)

350 (5075)

350 (5075)

Pressure bar (psi)	Flow Ipm (gpm)
345 (5000)	56 (15)
240 (3500)	95 (25)
324 (4700)	189 (50)

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Pressure

bar (psi)

Spool valve, piloted, 3-position, 4-way, open center

Model

PD16-S63

HPD42-S63

HPD16-S63

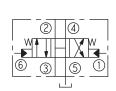
Model

PD42-S67B

Spool valve, piloted,

3-position, 4-way,

closed center



Pressure	Flow
bar (psi)	Ipm (gpm)
324 (3625)	189 (50)

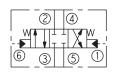
Pressure

bar (psi)

350 (5075)

240 (3500)

350 (5075)



Flow

57 (15)

95 (25)

95 (25)

lpm (gpm)

Pressure bar (psi) lpm (240 (3500) 56 (1 240 (3500) 151 (

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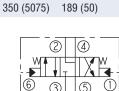
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Pressure bar (psi)	Flow Ipm (gpm)
250 (3625)	53 (14)
350 (5075)	189 (50)
350 (5075)	152 (40)

	Model
gpm)	HPD12-S67C
5)	PD16-S67C
40)	HPD16-S67C
	HPD42-S67C

hotolia ovlev Spool v 3-posit motor o



Model	Pressure bar (psi)	Flow Ipm (gpm)
HPD12-S67D	350 (5075)	57 (15)
PD16-S67D	240 (3500)	95 (25)
HPD16-S67D	350 (5075)	95 (25)
HPD42-S67D	350 (5075)	189 (50)

350 (5075) 189 (50) 350 (5075) 152 (40) (4)(2 Ωı

Flow

lpm (gpm)

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Flow Inm (anm)	Мо
inm (dnm)	

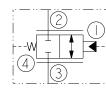
valve, piloted, tion, 4-way,	2
center	

lodel	Pressure bar (psi)	Flow Ipm (gpm)
IPD12-S67D	350 (5075)	57 (15)
D16-S67D	240 (3500)	95 (25)
IPD16-S67D	350 (5075)	95 (25)
IPD42-S67D	350 (5075)	189 (50)

Piloted proportional spool valve, normally closed

Model HPE42-S50

Spool valve, piloted, proportional, 3-way

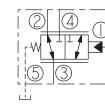


Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE16-44	350 (5075)	95 (25)
HPE42-M44	350 (5075)	170 (45)

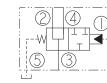
Piloted proportional spool valve, normally open

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Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE16-45	350 (5075)	95 (25)
HPE42-M45	350 (5075)	170 (45)



Pressure	Flow
bar (psi)	Ipm (gpm)
350 (5075)	170 (45)



	Pressure	Flow
Model	bar (psi)	lpm (gpm)
HPE42-S51	350 (5075)	170 (45)

Spool valve, piloted, proportional, 3-way

Spool valve, piloted, proportional, 3-way

Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE42-S52	350 (5075)	170 (45)

Spool valve, piloted, proportional, 4-way

Model

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HPE42-S62

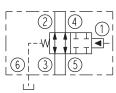
proportional,

closed center

Spool valve, piloted,

3-position, 4-way,

US Pat. 6,554,014



Flow

lpm (gpm)

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170 (45)

Pressure

bar (psi)

350 (5075)

Spool valve, piloted, proportional, 3-position, 4-way, motor center

US Pat. 6,554,014

Model
PE12-S67K
HPE16-S67K
PE16-S67K
PE42-S67K
HPE42-S67K

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Pressure bar (psi)	Flow Ipm (gpm)
345 (5000)	45 (12)
350 (5075)	95 (25)
345 (5000)	90 (24)
345 (5000)	170 (45)
345 (5000)	170 (45)

Model	Pressure bar (psi)	Flow Ipm (gpm
PE12-S67C	345 (5000)	45 (12)
HPE16-S67C	350 (5075)	95 (25)
PE16-S67C	345 (5000)	90 (24)
HPE42-S67C	350 (5075)	170 (45)
PE42-S67C	345 (5000)	170 (45)

Spool valve, piloted, proportional, 3-position, 4-way, motor center

US Pat. 6,554,014

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Model	Pressure bar (psi)	Flow Ipm (gpm)
PE12-S67D	345 (5000)	45 (12)
HPE16-S67D	350 (5075)	95 (25)
PE16-S67D	345 (5000)	90 (24)
PE42-S67D	345 (5000)	170 (45)
HPE42-S67D	350 (5075)	170 (45)

Spool valve, piloted, proportional, 3-position, 4-way, motor center

US Pat. 6,554,014



Model	Pressure bar (psi)	Flow Ipm (gpm)
PE12-S67H	345 (5000)	45 (12)
HPE16-S67H	350 (5075)	95 (25)
PE16-S67H	345 (5000)	90 (24)
PE42-S67H	345 (5000)	170 (45)
HPE42-S67H	350 (5075)	170 (45)

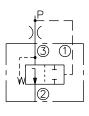


Flow Control Valves



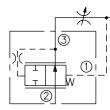
Flow Control Valves

Pressure compensator



Model	Pressure bar (psi)	Flow Ipm (gpm)	N
EC10-30	207 (3000)	30 (8)	E
EC12-30	240 (3500)	58 (15)	Н
EC50-30	345 (5000)	30 (8)	E

Pressure compensator



Model	Pressure bar (psi)	Flow lpm (gpm)
EC08-32	240 (3500)	11 (3)
EC10-32	207 (3000)	38 (10)
EC12-32	240 (3500)	57 (15)
HEC12-32	350 (5075)	83 (22)
EC16-32	240 (3500)	152 (40)
HEC16-32	350 (5075)	151 (40)

Pressure compensator

Pressure Flow Model bar (psi) lpm (gpm) EC12-34 240 (3500) 83 (22) HEC12-34 350 (5075) 83 (22) EC16-34 240 (3500) 170 (45)

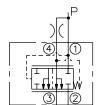
Pressure compensator, bypass type

Model

EC10-40

EC12-40

EC16-40



Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	38 (10)
240 (3500)	80 (21)
240 (3500)	180 (48)

Pressure compensator with static load sense

· Variable or fixed orifice restrictor valves · Pressure compensated flow regulators

· Pressure compensators for restrictive, bypass and priority circuits, with load-sensing system compatibility

· Optional settings and adjustment styles available

· Flow dividers/combiners for cylinder synchronizing and



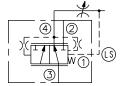
anti-stall applications

Industry common cavity sizes

Model	Pressure bar (psi)

Model	Pressure bar (psi)	Flow Ipm (gpm)
EC10-42	240 (3500)	38 (10)
EC50-42	345 (5000)	38 (10)
EC12-42	345 (5000)	76 (20)
HEC12-42	350 (5075)	95 (25)
EC42-M42	240 (3500)	303 (80)
EC16-42	240 (3500)	190 (50)
EC56-42	345 (5000)	150 (40)

Pressure compensator with dynamic load sense



Model	Pressure bar (psi)	Flow Ipm (gpm)
EC10-43	240 (3500)	34 (9)
EC50-43	345 (5000)	45 (12)
EC12-43	345 (5000)	95 (25)
HEC12-43	350 (5075)	95 (25)
EC16-43	240 (3500)	190 (50)
HEC32-43	350 (5075)	530 (140)
EC42-M43	240 (3500)	303 (80)

Flow Control Valves

FR16-20F

240 (3500) 113 (30)

Flow control with reverse flow check	Pressure	Flow	Manual rotary flow control			Flow regulator, pressure compensated, with adjustable orifice		
Model FC10-20	bar (psi) 240 (3500)	lpm (gpm) 45 (12)	Model	Pressure bar (psi)	Flow Ipm (gpm)		Pressure	Flow
FC12-20	240 (3500)	129 (34)	MR10-20	240 (3500)	53 (14)	Model FR10-32	bar (psi) 240 (3500)	lpm (gpm) 19 (5)
FC08-20F	240 (3500)	45 (12)	Flow regulator, pressure compensated	(1)	HFR10-32	350 (5075)	19 (5)
Flow control with reverse flow check						Flow regulator, pressure compensated, fixed orifice		
Model	Pressure bar (psi)	Flow Ipm (gpm)	Model	Pressure bar (psi)	Flow Ipm (gpm)		*1 2) 3
FC10-21	240 (3500)	57 (15)	FR12-23	240 (3500)	77 (20)		Pressure	Flow
Flow divider/combiner		Ð Q.	Flow regulator,			Model FR10-32F	bar (psi) 240 (3500)	lpm (gpm) 19 (5)
			pressure compensated			HFR10-32F	350 (5075)	19 (5)
Model FD50-45 FD52-45 FD56-45	Pressure bar (psi) 345 (5000) 345 (5000) 345 (5000)	Flow Ipm (gpm) 57 (15) 106 (28) 197 (52)		Pressure	Flow	Flow regulator, pressure compensated, bypass type, with adjustable orifice		
FD30-43	345 (5000)	197 (52)	Model	bar (psi)	lpm (gpm)		L	<u>elle</u>
Flow divider/combiner, cartridge in manifold		<u> </u>	FR50-23 FR50-28	345 (5000) 345 (5000)	12 (3) 34 (9)	Model	Pressure bar (psi)	Flow Ipm (gpm)
			Flow regulator, pressure compensated, priority bypass type		3 2	FR10-33 FR12-33 FR10-39	240 (3500) 240 (3500) 240 (3500)	26 (7) 114 (30) 57 (15)
Madal	Pressure	Flow				Needle valve		
Model FDC16	bar (psi) 207 (3000)	lpm (gpm) 151 (40)		Pressure	Flow			\mathcal{H}
Flow regulator,			Model	bar (psi)	lpm (gpm)			2
pressure compensated			FR08-30F FR10-30F FR12-30F	207 (3000) 207 (3000) 240 (3500)	11 (3) 38 (10) 95 (25)	Model	Pressure bar (psi)	Flow Ipm (gpm)
			FR16-30F	240 (3500)	113 (30)	NV08-20 NV10-20	240 (3500) 240 (3500)	42 (11) 45 (12)
Model	Pressure bar (psi)	Flow Ipm (gpm)				NV12-20	240 (3500)	114 (30)
FR04-20F	240 (3500)	3 (0.8)				NV10-22	240 (3500)	57 (15)
FR08-20F	240 (3500)	8 (2)						
FR10-20F	240 (3500)	23 (6)						
FR50-20F	345 (5000)	23 (6)						
FR12-20F	345 (5000)	55 (15)						

Flow Control Valves

Needle valve, positive shut-off



Model	Pressure bar (psi)	Flow Ipm (gpm)
NV08-21	240 (3500)	38 (10)
NV10-21	240 (3500)	57 (15)

Needle valve, fine adjustment



Model	Pressure bar (psi)	Flow Ipm (gpm)
NV08-23	240 (3500)	38 (10)

Pressure Control Valves



Pressure Control Valves

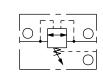
Counterbalance valve

CR08-28H

276 (4000)

38 (10)

Relief valve, bidirectional, vented US Pat. 7.069.945



Logic element, spool type, pressure reducing

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			Pressure	Flow			
		Model CR08-38	bar (psi) 207 (3000)	Ipm (gpm) 30 (8)	Model	Pressure Flow bar (psi) Ipm (gpm	n)
			· · ·	()	ER10-S30	345 (5000) 68 (18)	
	Pressure Flow	Crossover relief valve,	<u>م</u>		ER12-S30	345 (5000) 114 (30)	
Model CB10-30	bar (psi)lpm (gpm)207 (3000)19 (5)	direct acting, dual cartridges in manifold			Kickdown sequence valve, internal pilot/	② <u>-</u>	
Relief valve, bidirectional					drain		נ-{ ר-{ ר
	╵┆ ┨ ╋┉┨ <mark>╏</mark> ┝╵╎	Model	Pressure bar (psi)	Flow			
		CRV08-20		Ipm (gpm)		Pressure Flow	
			228 (3300)	22 (6)	Model	bar (psi) Ipm (gpn	n)
	Pressure Flow	CRV10-20	240 (3500)	38 (10)	KS10-30	207 (3000) 11 (3)	
Model	bar (psi) Ipm (gpm)	Crossover relief valve.			Terrue divider		
CR10-28	240 (3500) 60 (16)	differential area, dual	2		Torque divider		
Relief valve,	<u></u>	cartridges in manifold					
bidirectional							
			Pressure	Flow	Medel	Pressure Flow	
	· · · · · · · · · · · · · · · · · · ·	Model	bar (psi)	lpm (gpm)	Model	bar (psi) lpm (gpn	")
	Pressure Flow	CRV08-22	180 (2600)	30 (8)	HTD10-40	350 (5075) 57 (15)	
Model	bar (psi) lpm (gpm)	CRV10-22	240 (3500)	113 (30)			

Industry common cavity sizes up to -16 303 lpm (80 gpm)

sequencing operations

• Pilot-operated, direct-acting, and differential-area pressure regulators for all application conditions

· Pressure relief, reducing/relieving, unloading and

- RVD valve offers fast response with low pressure rise, low hysteresis, and low internal leakage
- Operating pressures up to 350 bar (5075 psi)
- · Optional spring ranges and adjustment styles
- Externally plumbed pressure reducing options

Pressure Control Valves

Pressure reducing/ relieving valve

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Model	Pressure bar (psi)	Flow lpm (gpm)
PR08-32	240 (3500)	11 (3)
PR10-32	207 (3000)	30 (8)

Pressure reducing/ relieving valve, pilot operated



Model	Pressure bar (psi)	Flow Ipm (gpm)
PR10-36	240 (3500)	56 (15)
PR50-36	345 (5000)	56 (15)
PR12-36	275 (4000)	189 (50)

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lodel	Pressure bar (psi)	Flow Ipm (gpm)
PR58-38	345 (5000)	19 (5)
PR50-38	345 (5000)	72 (19)

Pressure reducing/ relieving valve

Pressure reducing/

acting

N

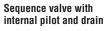
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relieving valve, direct



Model		Flow Ipm (gpm)
PRES50-30	345 (5000)	11 (3)



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Model	Pressure bar (psi)	Flow Ipm (gpm)
PS08-30	240 (3500)	22 (6)
PS10-30	207 (3000)	38 (10)
PS10-31	240 (3500)	22 (6)

Sequence valve with external pilot, internal drain

Model	
PS08-32	
PS10-32	

Sequence valve with internal pilot and drain

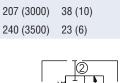
PS10-33

Model PS10-34

Model

PS10-36

PS50-36



Flow

19 (5)

lpm (gpm)

Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	117 (31)

Pressure

bar (psi)

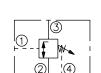
240 (3500)

Sequence valve with internal pilot, external drain



Pressure Flow bar (psi) lpm (gpm) 240 (3500) 56 (15) 331 (4800) 56 (15)

Sequence valve, normally closed with external pilot and drain



Pressure Flow Model bar (psi) lpm (gpm) 240 (3500) PS10-40 38 (10) PS50-40 345 (5000) 38 (10)

Sequence valve, normally open with external pilot and drain

Model



Pressure Flow bar (psi) lpm (gpm) PS10-41 38 (10) 240 (3500)

Sequence valve, 3-way, external pilot and drain

Model
PS10-43
PS50-43

Flow Pressure bar (psi) lpm (gpm)

240 (3500) 38 (10) 414 (6000) 38 (10)

Relief valve, direct acting, poppet type



Model	Pressure bar (psi)	Flow lpm (gpm)
RV08-20	275 (4000)	23 (6)
RV58-20	345 (5000)	22 (6)
RV10-20	228 (3300)	38 (10)
Relief valve, pressure regulating, spool type		
Model	Pressure bar (psi)	Flow Ipm (gpm)
RV10-21F	228 (3300)	25 (7)
Delief velve		

Relief valve, differential area, poppet type

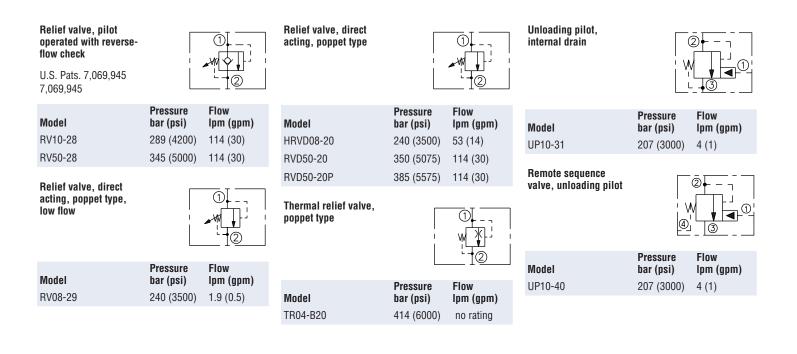
Model	Pressure bar (psi)	Flow Ipm (gpm)
RV08-22	248 (3600)	30 (8)
RV10-22	240 (3500)	114 (30)
RV50-22	345 (5000)	76 (20)

Relief valve, pilot operated, spool type



Model	Pressure bar (psi)	Flow Ipm (gpm)
RV10-26	240 (3500)	114 (30)
RV50-26	345 (5000)	114 (30)
RV12-26	240 (3500)	170 (45)
RV16-26	275 (4000)	303 (80)
RV52-26	345 (5000)	170 (45)
RV56-26	345 (5000)	379 (100)

Pressure Control Valves



Accessories

HydraForce Valve Size	Cavity Thread Size
04	7/16-20UNF-2B
07	5/8-18UNF-2B
08, 38, 58, 98	3/4-16UNF-2B
10, 50, 70	7/8–14UNF–2B
12, 52, 72	1-1/16-12UN-2B
16, 76	1-5/16-12UN-2B
20	1-5/8–12UN–2B
42	M42 x 2,0–6H

Valve Housings

Single cavity housings are available in a wide variety of port sizes for industrycommon valve cavity sizes. Anodized aluminum housings are rated up to 240 bar (3500 psi). Steel and ductile iron housings are available in select sizes for highpressures up to 350 bar (5075 psi).

Custom Manifold Accessories

A full line of manifold accessories are available from stock including: cavity plugs, orifice discs, port plugs, orifice plugs, pilot pistons, screen cartridges, as well as cavity form tools and finishing tools.

Hand Pumps

Three versions of hand operated piston and check valve pumps are available for manual operation of piloted features like brake release or emergency lowering of power-down functions.

Hand Pumps

Hand pump see catalog for operating force requirements



Model	Pressure bar (psi)	Disp. cm³ (in³)
HP10-20	207 (3000)	1.36 (0.083)
HP10-21	207 (3000)	10.6 (0.65)
HP16-21	207 (3000)	21.3 (1.3)





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ASIAN/PACIFIC HEADQUARTERS, PRECISION MACHINING AND MANIFOLD ASSEMBLY FACILITY IN CHANGZHOU, CHINA, NEAR SHANGHAI.

RoHS HydraForce valve and manifold products comply with the European Council and Parliament RoHS directive 2002/95/EC limiting the use of COMPLIANT hazardous substances. For all other products, consult factory.

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